RPC Chamber production

471 Chamber produced → **78** Chambers have to be built to finish production

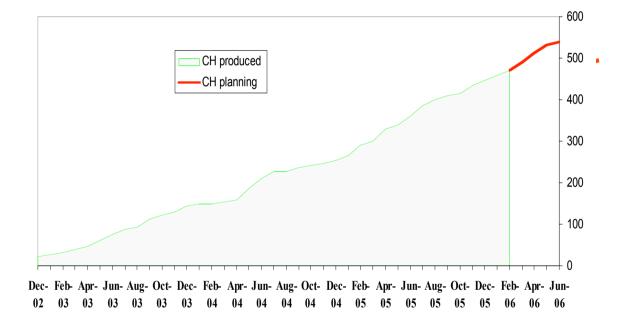
Construction planning:

GT → 15 ch/month

Sofia → 5 ch/month

~14 % of total production

→ Finish production: <u>June 06</u>



Chamber production

GT

March 3 RB4 + 7 RB2-2 + 5 RB1 **April** 4 RB2-2 + 11 RB2-3 May 17 RB4-2000 June re-building of rejected chambers



March/April

BARI

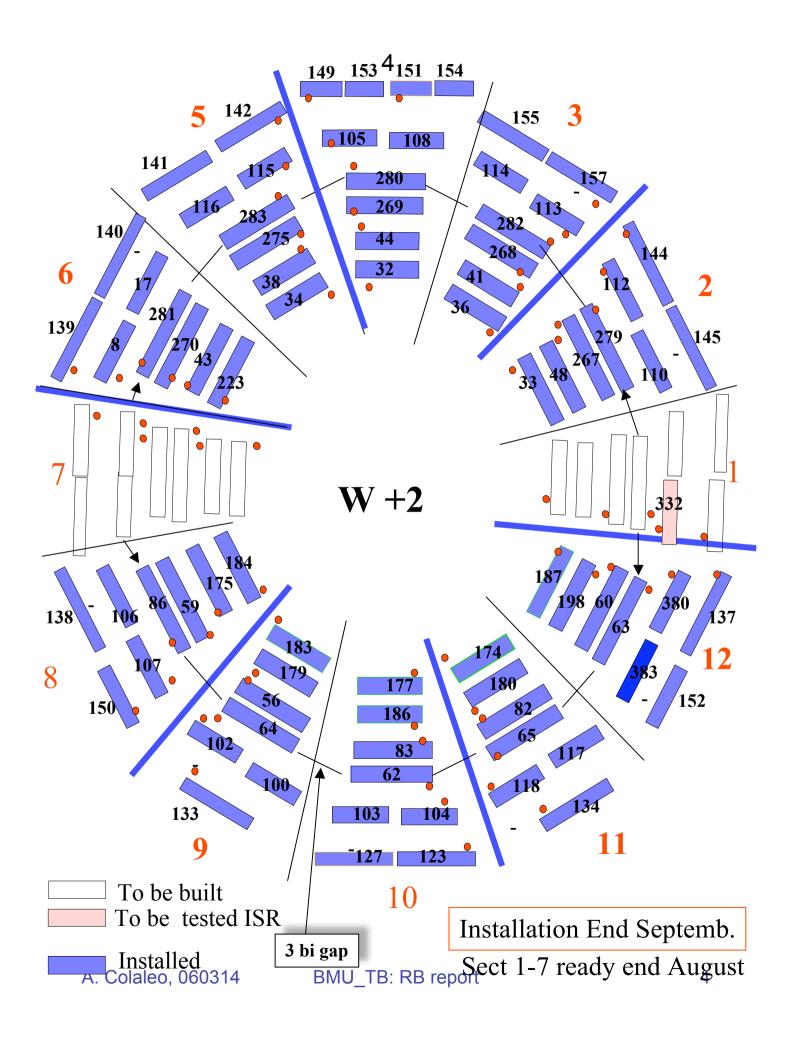
6 RB4 -1500 17 RB3 8 rejected at ISR

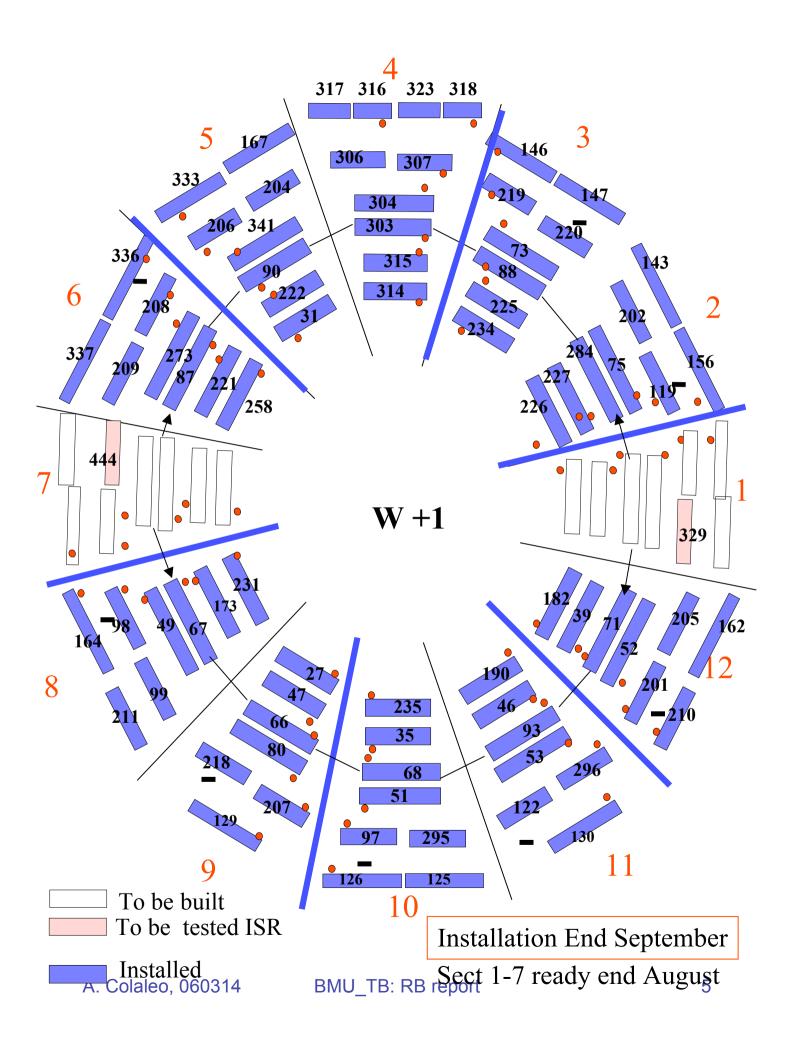
TOT.

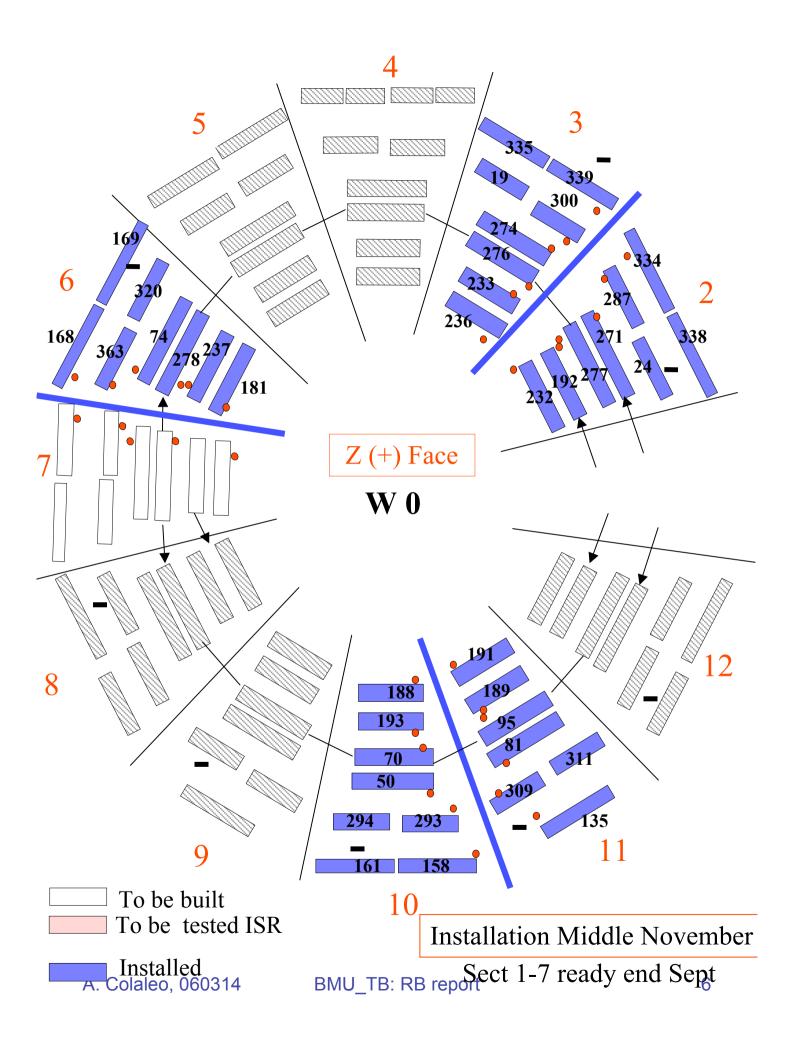


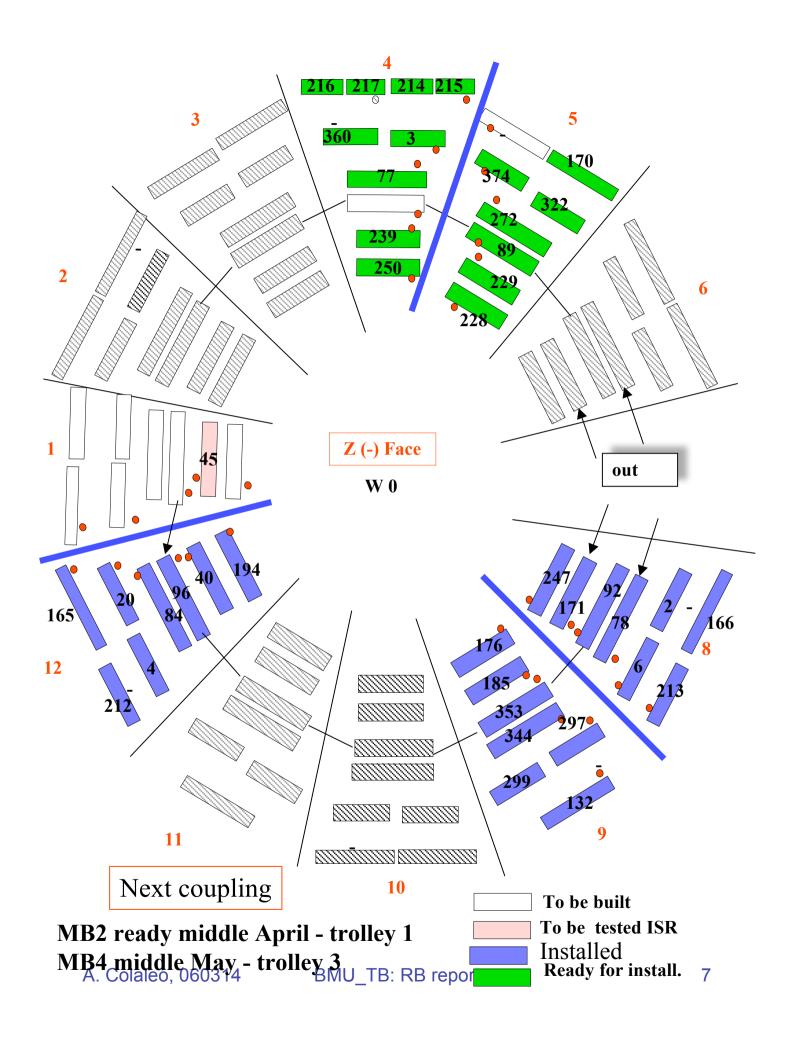
ISR status

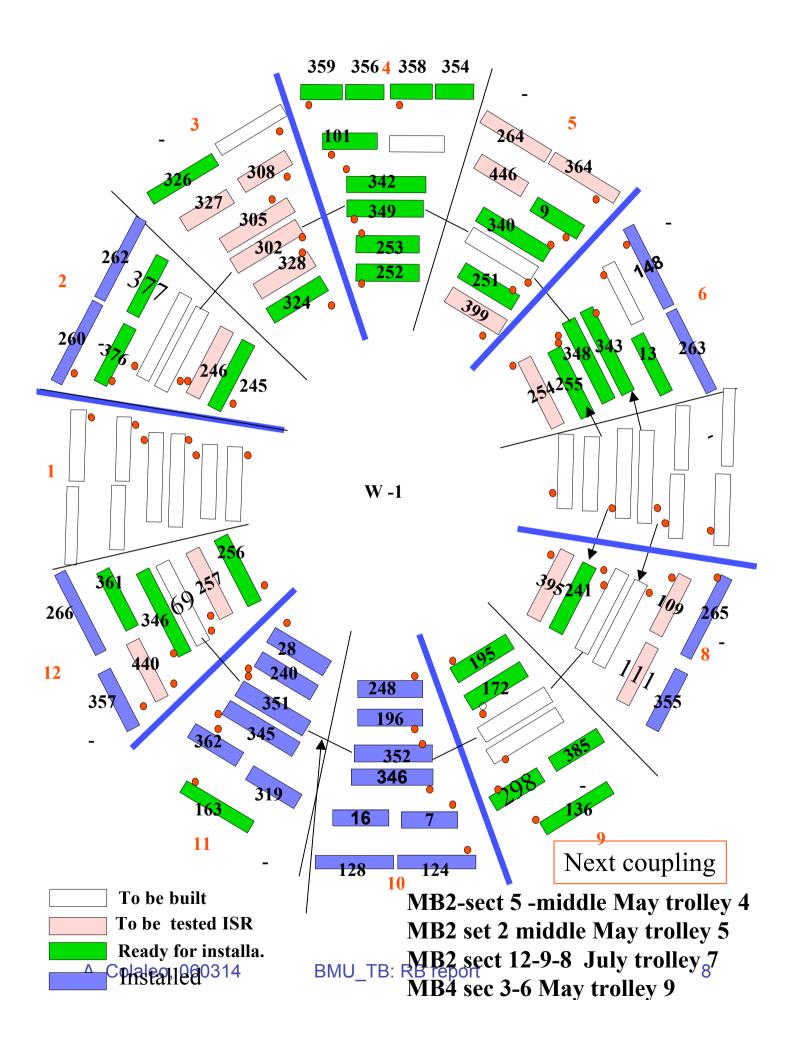
- 98 chambers at ISR
- 8 already coupled
- 17 chambers arriving tomorrow
- 24 under test
- 254 installed chambers
- 92 coupled and installed in less than 2 months:
 - 2 tech+ 1 phys.@ ISR
 - 2 tech + 1 phys. @ SX5

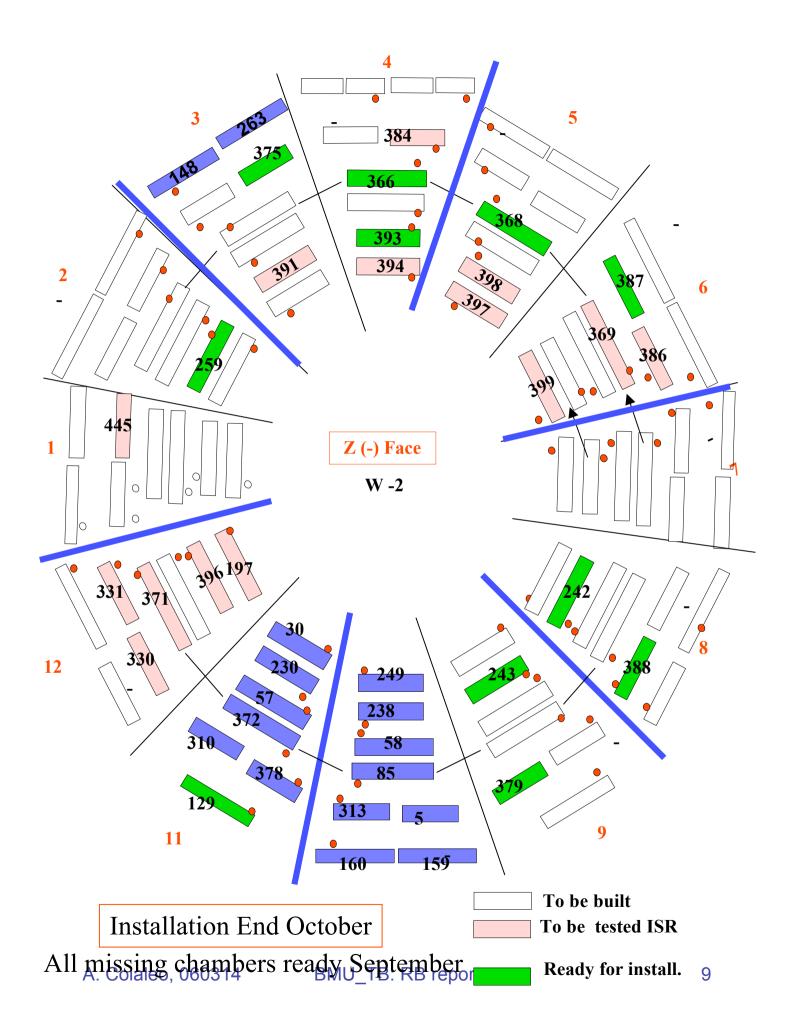












Commissioning W+2

- Gas rack commissioned
- Gas equalization between chambers
- LV/threshold control/connectivity/noise test
- I vs. HV monitor
- 48 hours current stability test@9200 V
- Sect 10/11 test with final cables for MTCC

Problems

- •1 chamber sect 12/MB3 replaced due to gas leak during gas equalization operation commissioned
- •2 Distribution Board replaced on sect 9/4 MB1 chambers (wrong threshold control via DT MC (backup line)).
- •1 FB replaced in sect 9 /MB2.
- •1 Distribution Board to be replaced on 14 March

Commissioning W+1

- gas rack commissioned
- Gas equalization between chambers
- LV/threshold control/connectivity/noise test
- I vs. HV monitor
- 48 hours current stability test@9200 V
- Sect 10 test with final cables (for MTCC)

Problem

- •2 chambers sect 5/MB2 sect 6/MB1 replaced due to broken HV cable inside the chamber.
- •1 FEB connector replaced in sect 9/MB1
- •1 HV connector replaced on sect 12/MB3

Pending

Still to be commissioned the two replaced chambers (no power Supply on the gas distributor)

Commissioning W0

The commissioning can only start after the commissioning of gas rack

- •Need the gas distributor power supply (Not provided by CERN Gas Group
- •Need to calibrate the flow cells in the gas distributor
- •Need to prepare for commissioning (ground straps, pipes)

2 week works on gas distributor 2 sector/week – needed 4 weeks.



6 week needed for W0 commissing.

Need to understand the window available for the commissioning in order to organize shifts

Same gas problem for sect 10/11 W-1 W-2

Cabling

Labeling and Skew test done at CERN-ISR (1 sector/day)

W+2 all cables available: sect 8/9/10/11712 fully cabled by the end of this week



W+1 signal cables available-skew test and labeling to be done HV/LV cables connector have been put at CPE

W0 still to be defined the cutting lengths