Installation and SX5 Activities Update and Plans

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CMS week, CERN December 6th 2005

 Passage of cables across the feet in S09 and S11 was completed last week. The two feet chambers were installed on Thursday December 1st.

• The surface installation of YB+2 is completed.

• MB2C23 S09 was extracted ~80cm from the HV side to replace a faulty board in the outer RPC. This operation required the use of the cradle and the chamber was fully disconnected (gas, cooling, HV, LV, trigger readout....).

 The feet chambers were transported flat on a truck to SX5 Wednesday afternoon, the chambers were installed by 16:00 on Thursday and the operation on MB2C23 was completed by 19:30

Installation of feet chambers is not a problem.

• The RPC group has just started checking the chambers in YB+2 (after the cabling of the bottom sectors!). It is worrisome that a faulty board was found in the first sector tested.

- Cabling has been more time consuming than expected.
- The layout was changed to avoid blocking the protection covers (carters) that must be removed to make connections.
- Several carters have been modified to simplify the passage of fibers and protective corrugated tube.
- The fibers distribution has been changed since the planned scheme was too cumbersome.
- Only S10 and S11 are equipped with fibers.
- The RPC cables have been installed only in S10 and S11 but are not connected to the chambers pending the measurement of the skew time.

• The DT cabling (copper) is completed for the bottom sectors (S07 to S12). The cables for S07 are retracted to avoid interferences with the lowering gear.

• Test of the MC after cabling is completed for S10 and in progress for S11 (Franco Gonella and Marco Nervo). Some problems were found:

MB1 S10 Traco switch open on trb0 (missed during commissioning)

MB2 S10 Veto cable not connected

MB4/10R Trigger out problem. Timing to be readjusted (5ns window)

MB4/10L BTI problem

MB1 S11 transmission problem (link board???)

Not quite as smooth as expected

- The feet chambers are under gas
- We will attempt to connect the cables from the chamber and to the MC with the existing cables in place. If this fails, S11 (and S09) have to be uncabled and recabled
- Commissioning of these chambers will be done using the final cables once YB+1 commissioning is complete
- Photogrammetry of the feet chambers and MB2C23 should be done before the MT but may be difficult to find the time and space.

					YB	+ 1													
Sectors	+	8	+	9	+]	0	+1	1	+]	2									
Chambers	MB	L P36	MB1	IP22	MB1	P23	MB	P25	MB1	P35									
HV Com	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK									
Chambers	MB	2P25	MB2	2P20	MB2	2P40	MB2	2P18	MB2	2 P21									
HV Com	OK	OK	OK	OK	OK	OK	OK	OK	OK	ОК									
Chambers	MB.	3P40	MB	3P26	MB3	SP10	MB3	3P20	MB3P46										
HV Com	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK									
Chambers	MB	4L4	MB4	C32	MB4L33	MB4R31	MB4	C33	MB	4R3									
HV Com						ON			ON										
				-	YB	+ 1													
Sectors	+	2	+	3	+4	C	+	5	+	6									
Chambers	MB	LP11	MB	L P37	MB1	P51	MB	L P19	MB1	L P38									
HV Com	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK									
Chambers	MB	2P39	MB2	2P35	MB2	2P54	MB2	2 P36	MB2	2 P 38									
HV Com	OK	ок	ОК	ОК	ОК	ОК	ON	?	ОК	OK									
Chambers	MB.	3P22	MB	3P42	MB3	P02c	MB	3 P06	MB	3P28									
HV Com	OK	OK	OK	OK	OK	OK	ON		OK	OK									
Chambers	MB4	R05	MB4	R07	MB44C1	MB44C2	MB4	L10	MB4	L06									
HV Com	ON		OK	OK	OK OK	OK OK	ON		ON	OK									

- 2 Chambers not yet under HV
- 7 Chambers still to be commissioned
- MB4R31 problem solved by Jesus+Marcos: strip shorted to ground by broken decoupling board ground pin. Pin was extracted at HV side
- MC power interlock on water flow inserted by Franco G. Unattended data taking is allowed.

• Two RPCs (MB1 S05 and MB1 S09) required interventions: one disconnected cable and a damaged board due to accidental power short. The chambers were extracted ~30cm one from the HV side (S09) and the other from the front-end side. This operation can be done manually and requires the chamber to be disconnected from gas and cooling.

• The photogrammetry measurement of these chambers should be repeated after the installation of the feet chambers.

• The cabling operation should start on January 9th with a new team (Russian). Commissioning must be completed before the end of the year and also the tiding up at least of the bottom sectors.

• Another incident with gas system: ~1 day lost in commissioning to understand cause of unusually large fraction of afterpulses in 2 chambers. Problem disappeared after a while. Mass flow meters monitoring did not present any anomalies. The overall gas distribution must be checked. Better monitoring (test chamber) needed.

Installation Schedule (Final)



- Installation window = 2 weeks
 starting January 31st Critical Path
- S10,S11 on transport frames
- DT- RPC coupling in progress
- 3 Chambers still with HV problems (see Jesus talk)
- S10, S11 Installed first
- Staging area on YB0- side
- Move scissor lift to YB-0 during YB+0 installation on top
- Position of HO RBXs still not finalized. Holes for supports must be drilled before MB1 installation

Installation Schedule (Final)



Install Sectors 8,9, 12

- All chambers ready for coupling with RPC
- Installation time required 1 week (11 chambers) with adequate manpower and priority access to the crane

Installation window follows
YB+0

Installation Schedule (Final)



- Installation window= 2 weeks: starts 1 week after YB-0
- YB-1 moved over cryostat
- Install YB-1 from front-end side, YB-2 from HV side
- Install S10, S11 in YB-1 and YB-2 (16 chambers)
- Install additional MB4 (5 ch):
 - YB-1: S08, S12, S02
 - YB-2: S03, S08
- 5 Chambers still with HV
- MB1 supports to be installed before end of the year

MT Schedule (Oral Version)

Activity Name	Start	Finish		Ja	n 0	6		Fe	b	06		Ν	/ ar	06			Ap	or ()6			Ma	y ()6			Jun	0	6		Ju	0	6		Au
Activity Name	Date	Date	1	8	15	22	29	5	12	19	26	5	12	19	26	2	g) 1	6 2	3	30	7	14	21	28	3 4	11	18	3 25	5 2	9	16	23	30	6
Cryo Welding	12/5/05	1/23/06																																	\square
	1/0//00	0/04/06				Ľ-							-				_	_		_						_		_	_	_					
Install BMU, HB+,HB-, 2EB+SM, Tracker, Cabling	1/24/06	3/24/06																																	
Close - Side	3/27/06	3/30/06													X	>																			
Close + Side	4/3/06	4/7/06														$\langle \mathbf{x}$	2																		
Coil Commissioning (6 weeks)	4/10/06	5/19/06																						7											
Open, Remove Tracker , ECAL , cables, insert field mapper, Close	5/22/06	6/23/06																																	
Field Mapping (4 + 2 weeks)	6/26/06	8/4/06																																	

• HB+ moves from alcove 25/01/07

• YB+1 over solenoid after YB0+ installation

 Scaffolding erected between YB+1 and YB0+ (may hinder YB0 work)

- YB-1 over solenoid after YB0installation
- YB0 access for ancillary work possible during opening before field mapping

SX5 Main Activities up to MT

Activity Name	Start	Finish			Dec	05			Ja	n 0(6		Fe	eb ()6		Ν	lar			Apr	
Activity Name	Date	Date	27	4	11	18	25	1	8	15	22	29	5	12	19	26	5	12	19	26	2	9
YB+2 Cabling	2/13/06	3/24/06												\sim					\rightarrow	}		
YB+1 Cabling S07 toS12	1/9/06	3/24/06							\sim											}		
YB+1 Install YB+1 feet Chambers	2/9/06	2/10/06											\mathbb{W}									
YB0 Ancillary work																						
Drill Ground strap holes	1/9/06	1/20/06									1											
Mount LV HV PP support plates	1/9/06	1/27/06																				
Drill holes for HO RBX, MB1 HV PP	1/9/06	1/27/06																				
Mount Radial Trays+rails	1/9/06	1/20/06									1											
YB-1 Ancillary work.																						
Drill holes for HO RBx rails, MB1 HV PP support rails	12/5/05	12/16/05																				
Mount MB1 Supports	12/19/05	12/30/05																				
Mount HO RBx rails	1/2/06	1/13/06																				
Drill Ground strap holes	1/2/06	1/12/06											Ę	54	Cł	าลเ	mk	ber	s t	o k	De	
Mount LV, HV JBx	1/13/06	1/26/06												ns	tal	leo	li b	า 5	i w	'ee	ks	,
Mount Radial Trays+ flexrails	1/13/06	1/26/06																				
YB-2 Ancillary work	12/5/05	2/2/06		-																		
YB+0 Installation (20 DT)	1/30/06	2/10/06										\checkmark	$\overline{\nabla}$									
YB-0 Installation (11 DT)	2/13/06	2/17/06												~								
Mount HV PP, LV PC, Connect YB0	2/13/06	3/24/06																				
YB-1, YB-2 S10, S11 Installation (21 DT)	2/27/06	3/10/06														~						

Installation After the Magnet Test

Preferred Installation Sequence:

- 1) YB-0 S04, S05: 9 +2 chambers
- 2) YB-1 ~8 Sectors: 29 +2 chambers
- 3) YB+2, YB+1 S01, S07: 16 chambers (UX installation)
- 4) YB-2 ~8 Sectors: 30 +2 chambers
- 5) YB0, YB-1, YB-2 S01, S07: 24 chambers (UX installation

The chambers for the first 3 points (58) must be ready by the end of the Magnet Test.

Access time to YB0 can be minimized by commissioning (and cabling) YB+0 and YB-0 in parallel with two dedicated teams.

Main SX5 Activities after MT

A - Alizaber Marris	Start	Finish				Sept	06			00	ct 06	;		Ν	Vol	06			Dec	06			Ja	an O	7		F	eb ()7	
Activity Name	Date	Date	20	27	3	10	17	24	1	8	15	22	29	5	12	19	26	3	10	17	24	31	7	14	21	28	4	11	18	2
YB0 Installation Sectors - 4,5 (9 Chambers) + 2 MB4/9-11	8/21/06 10/9/06	8/25/06 10/13/06		7							/																			Γ
YB0 Connections HV, LV, Cooling	8/21/06	9/8/06																												
YB-0 , YB+0 // Commissioning (40 DT)	8/28/06	9/15/06		0																										
YB-0, YB+0 Cabling in parallel	9/11/06	10/16/06				\sim					¢																			
UX YB+2, YB+1 Sectors 1,7 (16 Chambers)	9/25/06	10/6/06						V-																						T
UX YB+ 2,+1 Connections HV, LV, Cooling	10/2/06	10/13/06]																			
UX YB+ 2,+1 Functionality Test	10/9/06	10/20/06								777																				
UX YB+2 , +1 Cabling	10/16/06	10/27/06											>																	
YB-1 Installation,8 sectors (29 +2 chambers)	8/28/06 10/30/06	9/15/06 11/3/06					7							7																
YB-1 Connections HV, LV, Cooling	8/21/06	9/22/06		_				1																						1
YB-1 Fast Commissioning	9/25/06	10/13/06						0		С																				Т
YB-1 Cabling	10/16/06	11/17/06									>					>														T
UX5 YB0 Installation and Cabling																														T
UX YB0 Sectors 1,7 (8 Chambers)	11/20/06	11/24/06																												T
UX YB0 Connections HV, LV, Cooling	11/27/06	12/1/06																1												
UX YB0 Functionality Test	12/4/06	12/8/06																ozc)											T
UX YB0 Cabling	12/11/06	12/22/06																	\$ 777											T
YB-2 Installation , 8 sectors (30 +2)	10/23/06 1/8/07	11/10/06 1/12/07																												
YB-2 Connections HV, LV, Cooling	8/21/06	11/17/06				_					_					1														
YB-2 Fast Commissioning	11/20/06	12/8/06														0		C												
YB-2 Cabling	12/11/06	1/19/07																	>					<u> </u>	×					
UX5 YB-1,YB-2 Installation and Cabling																														
UX YB-1, YB-2 Sectors 1,7 (16 Chambers)	1/8/07	2/2/07																												T
UX YB-1, YB-2 Connections HV, LV, Cooling	1/29/07	2/9/07																												T
UX YB-1, YB-2 Functionality Test	2/5/07	2/16/07																										7770		T
UX YB-1, YB-2 Cabling	1/22/07	2/23/07																							\					>

Required Installation Windows (Minimum)

A stinitus Nama	Start	Finish		Au	g	06		Se	pt	06	5	0	ct	06		No	v	06		Dec	0)6		Jan	0)7	F
Activity Name	Date	Date	30	6	13	202	27	3	10	172	24	1 8	3 1	5 22	29	5	12	1926	5 3	3 10	17	24	31	7 1	42	21 2	8 4
YB0 Installation Sectors - 4,5 (9 Chambers) + 2 MB4/9-11	8/21/06 10/9/06	8/25/06 10/13/06				~																					
UX YB+2, YB+1 Sectors 1,7 (16 Chambers)	9/25/06	10/6/06								M	+	4															
YB-1 Installation,8 sectors (29 +2 chambers)	8/28/06 10/30/06	9/15/06 11/3/06				Ň	_									7											
UX5 YB0 Installation and Cabling																											
UX YB0 Sectors 1,7 (8 Chambers)	11/20/06	11/24/06															1										
YB-2 Installation,8 sectors (30 +2)	10/23/06 1/8/07	11/10/06 1/12/07															,						7	A			
UX5 YB-1, YB-2 Installation and Cabling																											
UX YB-1, YB-2 Sectors 1,7 (16 Chambers)	1/8/07	2/2/07																									Y

First Installation Period:

58 Chambers in 6 weeks

Second Installation Period:

56 chambers in 6 weeks

- with priority use of crane and access to wheels (8am to 12pm) and adequate manpower (no experience with UX installation)
- Installation windows are educated guesses not cleared with TC

Some Issues

 Cabling is progressing but still not a routine operation.
 Preparation and layout of fibers still done by "experts" not by cabling team.

• IHEP cabling team leaves December 17th. New team, with only one experienced person, returns February 10th.

 Second cabling team (Russian) arrives January 6th will start cabling YB+1.

• Redefine rock bottom goal before MT as:

-YB+2 and YB+1 bottom sectors completed

- YB+2 some top sectors to learn rate and problems

• Many items are still missing at the rack side, notably the boxes for extra lengths storage and connections.

Some Issues

 Racks are still lacking service power and tri-phase for AC/DC converters.

 Cabling at the racks must be completed before the MT at least for YB+2 S10, S11 and YB+1 S10. It will take time to set up a team and progress on the learning curve.

• At least 2 experienced teams are needed after MT to complete YB+2, YB+1 in parallel.

• YB0 integration is still a major bottleneck for cabling readiness after MT (cutting lengths....)

Some Issues

• Some items needed for installation BEFORE MT are still pending:

holes for HO read out boxes and HV PP on YB0

- holes for HO rdbx and HV PP on YB-1 and YB-2
- holes for ground connections on YB0, YB-1, YB-2

MB1 supports on YB-1 and YB-2

Support plates for HV PP and LV patch connectors for YB0 still to be (or just) ordered.

 Ancillary work on YB+0, YB-1, YB-2 should be done before the MT

• Check that all needed items have been ordered (supports, cable trays, boxes for fibers....)

<u>Summary</u>

- Surface installation in YB+2 is completed.
- > YB+2 cabling for S10 and S11 completed. Copper cables are in place for the bottom sectors.
- > MC testing with final cables is progressing, some problems have been found that required intervention on the MCs.
- YB+1 commissioning will be finished before the end of the year. Preparation for cabling is now an urgent task.
- Cabling (and testing) is still a major hurdle. Still climbing the learning curve as new (inexperienced) teams will continue in 2006.
- Cabling at the racks side is a major worry, items missing, diffused responsibilities...
- Installation of 54 chambers by middle of March 06 is challenging but feasible. Chambers will be ready on time thanks to Jesus, Marcos, Maria, Sandro, Jose Miguel, Vincenzo, Vittorio, Franco and Marco N.
- Adequate manpower for 2006 activites is a real challenge