# Manpower Requirements 

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INFN Bologna
CMS week,
CERN June 21 th 2005

## ISR Activities up to September

- Alignment: 20 Chambers (4MB3, 5MB2, 4MB4, 7MB1) +4MB4?
- HV Connectors: 10 Chambers (2MB3, 1MB2, 7MB1)
- Dressing: 20 Chambers + 4MB4?
- Certification: 20 Chambers + 4MB4?
- 43 Chambers (ready for MC): 8 in $\mathrm{YB}+1,19$ in YB0, 16 in YB-
- 51 Chambers (ready for RPCs): 16 in YB+1, 19 in YB0, 16 in YB-
- 37 Chambers for installation: 7in YB+2, 22 in YB+1, 8 in YB0+
- HV PP retrofitting:

Technical staff:
S. Di Vincenzo (CERN-CMM), J.M. Ahijado-Munoz (CIEMAT)
H. Wang (up to July 15th), J. Zhang, ... (IHEP)
V. Cafaro/V. Giordano (INFN-Bologna) (not available in August) At least 1 additional technician needed in August !!

## SX5 Activities up to September

## YB+2:

- Replace 90 HV PP: 1 week for 2 persons
- Additional holes for MB4 LV patch connectors: 3 days one person?
- Install HV PP and LV PC for MB4s: 2 days one person?
- Mount radial trays and flexrails: 1 to 2 week for 2 persons depending if pieces are already pre-cut
- Adjust chambers z-position: 1 week for 2 persons
- Adjust cabling, check envelope, install carters: 2 weeks for 2 persons
- Connect to final gas system: 1 week for 2 persons
- Leak test cooling system with water overpressure (20bars):

15 man weeks

## SX5 Activities up to September

## $\mathrm{YB}+2$ :

- All activities require access to the wheel with a scissor lift and will interfere with the commissioning.
- All activities should be completed before the cabling operation
- This work requires people with different specializations:
$>$ mechanics for 9 man weeks
$>$ detector cabling for 4 man weeks
$>$ gas for 2 man weeks
- Scheduling is difficult because:
- some components are still missing ( radial cable trays, support plates.....)
- Vacations are here
- Conflicts with ongoing work at ISR and Installation


## SX5 Activities up to September

## YB+1:

1) Install HV PP and LV PC: 1 week for 2 persons
2) Connect HV, LV cables: 1 week for 1 person
3) Connect chambers to cooling manifold: 1 week for 1 person
4) Leak test the cooling circuit with gas overpressure: 1 week for 2 persons
5) Connect to temporary gas system: 1 week for 2 persons
6) Additional holes for MB4 LV patch connectors: 3 days one person?
7) Mount radial trays and flexrails: 1 week for 2 persons
8) Adjust chambers z-position: 1 week for 2 persons

## SX5 Activities up to September

$\underline{Y B+1:}$
9) Adjust cabling, check envelope, install carters: 2 weeks for 2 persons
10) Connect to final gas system: 1 week for 2 persons
$\Rightarrow 18$ man weeks

- Priority given to points 1 ) to 6) (8 man weeks) that should be completed before $\mathrm{YB}+1$ commissioning can start

Cabling:

- Connect final cables to minicrate, HV PP and LV PC
- $\quad$ Check cabling from tower (functionality test)

