

Status of cables and cabling for YB+2

MU integration – March 05

Fabio Montecassiano INFN PD & EP/CMM

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Contents

- Status of procurement
- Sector test
- Cabling YB+2
- AoB





Status of procurement - cables

- HV cables (12%) for both MB and RB was fully procured and delivered at CERN.
- LV cables (9%).

MB.LV.fe (2.5%): Fully delivered at CERN.

RB.LV.fe-# (4%): Fully delivered at CERN.

MB.LV.mc (2.5%): Ordered to NOVACAVI (full prod). Delivery date: 15.03.05

• Optical Fibers (5%)

MB.OF.ttc-mc (2.5%) Already available BLUE colored at UNIFIBRE. (2.5%) **Ordered** 7Km BLUE spool. *Delivery date:* 8.04.05 MB.OF.sc note: It was chose to use 'not armored' fibers to be put inside the radial cable-tray.

Signal cables (72%) •

MB.CA.tr & ro (10%): Fully delivered at CERN.

RB.CA.dcs-# & (4%): Fully delivered at CERN

RB.CA.t-sens (3%): Fully delivered at CERN

MB.CA.sc (2%): Q.ty for **sector test delivered** at PD.

Ordering the remaining q.ty from cern store soon.

MB.CA.veto (3%): Ordered to NOVACAVI (full prod). Delivery date: 18.03.05

RPC's trigger cable is an OPEN QUESTION RB.CA.sgn (50%):

NOVACAVI delivered 5 Km but could be not enough for the MU barrel 2 sectors test and ENDCAP installation. There are other 3Km from another firm which have to be tested. Concerns about the full production (70Km) which isn't ordered because the CERN TENDER is not yet closed. THIS CABLE COULD BE VERY LATE FOR YB+2 INSTALLATION

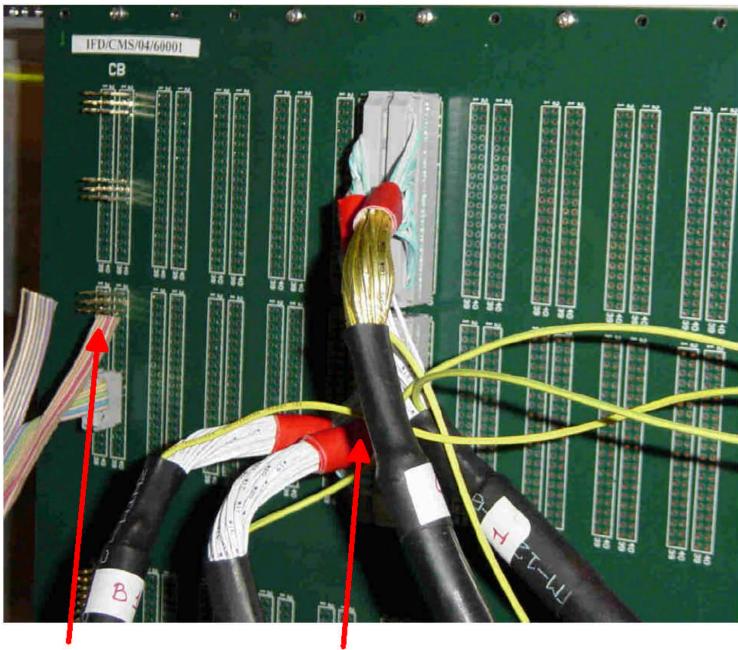
Furthermore the connector at LinkBoard side is gone under discussion due to concerns about LBoard's backplane!





Status of procurement – RPC trigger

Lbox backplane



More details about RPC trigger connector at Linkboard side

There are concerns about the reliability of the present solution (see picture). So this connector is now undefined. It could take long time to be solved. Sectors test and YB+2 cabling could be affected!

RPC I2c cable

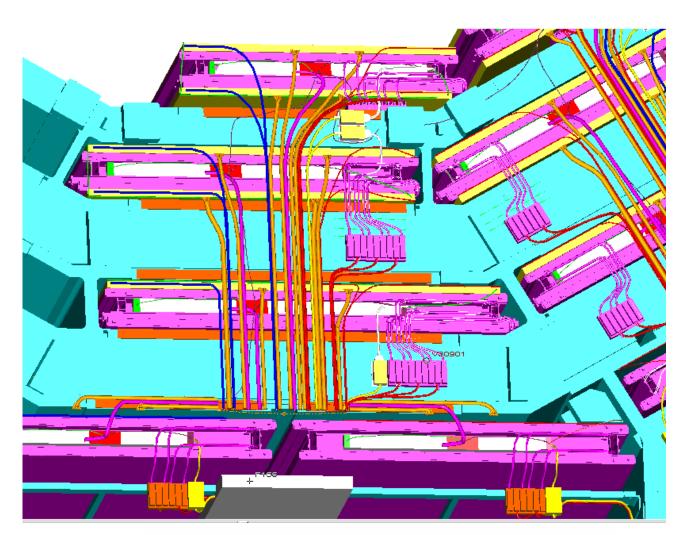
RPC data cables

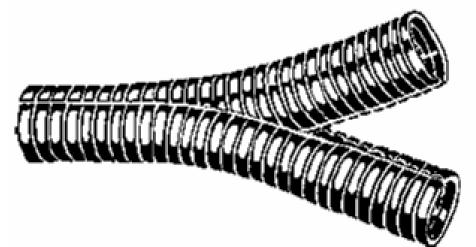


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Status of procurement – DT fiber protection





- DT fibers will be installed removable along the radial cable-tray \rightarrow we need to protect them.
- A divisible corrugated tube could be fine.
- Looking for such product I discovered the PMA Paco but it was not accepted by TIS being UL94 – V2 (UL94-V0 or V1 required).
- Continuing the serch I had found another firm offering a similar product (ANA-QUICK) but it's also UL 94 – V2 rated.
- We need about 1.5 Km in the radial part (60 sectors) for a total of ~ 60Kg

I'm going to ask a **DEROGATION** for the **PMA** *Paco tube (LSZH UL94 V-2)*



Status of MB and RB cables

Cable	Supplier	Respons.	%	TIS	Order status	Deliveri	ng time	Manufact	ng weeks)	
name		person	length	(fire tests)	(full prod.)	sect test	full prod.	sect test	1 wheel	5 wheels
								-		
MB.LV.mc	NOVACAVI	Willmott	2.3	not yet tested	ordered	15.03.2005 (fr	ull production)	2 w @ CERN	2 w @ CERN	7 w
MB.LV.fe	INTERCOND	Pegoraro	2.3	accepted	delivered	delivered	delivered	1 w @ CERN ?	3 w @ CERN ?	12 w @ CERN ?
MB.HV	KERPEN	Borsato	6	accepted	delivered	delivered	delivered	done	done	done
MB.OF.ttc-mc	UNIFIBRE	Bellato	4	accepted	not ordered 2)	available@		3 w @ UNIFIBRE	3 w @ UNIFIBRE	3 w @ UNIFIBRE
MB.OF.sc	UNIFIBRE	Bellato	4		pre-ordered ²⁾	08.04.2005 (f	ull production)	3 w @ UNIFIBRE	3 w @ UNIFIBRE	3 w @ UNIFIBRE
MB.CA.sc	CERN STORE	Bellato	1.5	accepted	not ordered	delivered	$6 \text{ w (worst}^3)$	1 w @ CERN ?	2 w @ CERN ?	4 w @ CERN ?
MB.MCA.veto	NOVACAVI	Bellato	4	not yet tested	ordered	18.03.2005 (full production)		1 w @ CERN ?	3 w @ CERN ?	12 w @ CERN ?
MB.CA.tr	DAETWYLER	Odorici	7.8	accepted	delivered	delivered		6-8 W @ DAETWYLER	6-8 W @ DAETWYLER	6-8 W @ DAETWYLER
MB.CA.ro	DALIWILLN	Ouoner	7.8	accepted	delivered	UEIIV	eieu	U-U W @ DAETWYLER	U-U W @ DAETWYLER	U-U W @ DAETWYLER
RB.LV.fe-8	NOVACAVI	Ranieri	2.8							_
RB.LV.fe-12	NOVACAVI	Ranieri	0.5	accepted	delivered	delivered	delivered	3 w @ ?	3 w @ ?	5 w @ ?
RB.HV	NOVACAVI	Ranieri	6	accepted	delivered	delivered	delivered	3 w @ ?	3 w @ ?	5 w @ ?
RB.CA.sgn ¹	NOVACAVI	Ranieri	43	accepted but	CERN tender	delivered but	?	3 w @ ?	3 w @ ?	6 w @ ?
RB.CA.dcs-6			3.2							
RB.CA.dcs-9	NOVACAVI	Piccolo	0.6	not yet tested	delivered	delivered		3 w @ ? 4w @ ?		6 w @ CPE
RB.MCA.t-sens			3.2							
WORST CASE						18.03.2005	RB.CA.sgn	6 w	8 w	12 w
							undefined !	(DT tr-ro cables)		(DT LV fe & veto)

REMARKS

1) Procurament of the RPC's trigger cables (RB.CA.sgn) is not defined!

2) DT fibers need cutting lenghts to be ordered. MB.OF.sc was pre-ordered to get BLUE color

3) To be bought from CERN STORE

for updates see: http://cern.ch/montecas/pub_doc/CABLES/UXC-status-short.pdf

MB and RB procurement and manufacturing

					F	ebruary	March	April	May		June	July
5 0)	Task Name	Duration	Start	Finish	05-02	05-03	05-04	(05-05	05-06	05-
1 2		Procurament for TEST SECTOR	203 days?	2004-07-01	2005-04-11							
3		MB.LV.mc (@ CERN)	7 wks	2005-01-26	2005-03-15							
4		MB.LV.fe (@ CERN)	0 days	2004-12-01	2004-12-01							
5 🗸		MB.HV (@ CERN)	0 days	2004-07-01	2004-07-01							
6		MB.OF.ttc-mc (@ UNIFIBRE)	0 days	2005-04-01	2005-04-01			0 4-01				
7		MB.OF.sc (@ UNIFIBRE)	5 wks	2005-03-07	2005-04-08			04-01				
8 🗸		MB.CA.sc (@ PD)	0 days	2003-03-07	2004-12-01			<u> </u>				
9		MB.MCA.veto (@ CERN)	6 wks	2005-02-07	<u>2005-03-18</u>							
		MB.tr-ro (@ CERN)		2003-02-07	2003-03-10							
		RB.LV.fe (@ CERN)	0 days 0 days	2004-12-16	2004-12-16							
11 🗸 12 🗸		RB.HV (@ CERN)	0 days	2004-07-01	2004-07-01							
· ·		RB.CA.sgn	0 days	2004-07-01	2004-07-01							
		RB.dcs	62 days	2004-12-20	2004-12-20							
14												
15 🗸		RB.MCA.t-sens	62 days	2004-12-10	2005-03-07							
16	1	CORRUGATED TUBE (need derogation!)	3 wks?	2005-03-22	2005-04-11							
17												
18 🏛		CUTTING LENGHTS for TEST READY (?)	0 days?	2005-04-01	2005-04-01							
19			477	0004.00.04								
20		Manufacturing for TEST SECTOR	177 days?	2004-09-01	2005-05-05			•		SEC	TOR TEST on YI	3+2 under
21		MB.LV.mc (@ CERN by spanish tech.)	2 wks	2005-04-01	2005-04-14			_			IP that CUTTING	-
22		MB.LV.fe (@ CERN by ?)	2 wks?	2005-04-01	2005-04-14					will k	be released befo	re 1.04.20
23 🗸		MB.HV (@ ISR)	0 days	2004-09-01	2004-09-01							
24		MB.OF.ttc-mc (@ UNIFIBRE)	3 wks	2005-04-01	2005-04-21							
25		MB.OF.sc (@ UNIFIBRE)	3 wks	2005-04-11	2005-04-29							
26		MB.CA.sc (@ PD ?)	2 wks	2005-04-01	2005-04-14							
27		MB.MCA.veto (@ CERN by ?)	2 wks?	2005-04-01	2005-04-14							
28		MB.tr-ro (@ DAETWILER)	5 wks?	2005-04-01	2005-05-05			•				
29		RB.LV.fe (@ ?)	3 wks?	2005-04-01	2005-04-21			•				
30		RB.HV (@ ?)	3 wks?	2005-04-01	2005-04-21							
31		Manufacturing: RB.CA.sgn (@?)	3 wks?	2005-04-01	2005-04-21							
32		Manufacturing: RB.dcs (@ ?)	3 wks?	2005-04-01	2005-04-21							
52		Manufacturing: RB.MCA.t-sens (@ ?)	3 wks?	2005-04-01	2005-04-21							
33												

MB and RB procurement and manufacturing February March April May June Julv 0 Task Name Duration Start Finish 05-02 05-03 05-04 05-05 05-06 05-07 Procurament (FULL PROD. 5 wheels) 247 days? 2004-07-01 2005-06-10 MB.LV.mc (@ CERN) 2005-03-15 7 wks 2005-01-26 MB.LV.fe (@ CERN) 2004-12-01 2004-12-01 \checkmark 0 days MB.HV (@ CERN) \checkmark 2004-07-01 2004-07-01 0 davs MB.OF.ttc-mc (@ UNIFIBRE) 0 days 2005-04-15 2005-04-15 04-15 MB.OF.sc (@ UNIFIBRE) 5 wks 2005-03-07 2005-04-08 MB.CA.sc (@ CERN from CERN STORE) 2005-04-29 YB+2 CABLING 'READY TO INSTALL' 6 wks? 2005-03-21 under the HP that CUTTING LENGTHS 111 MB.MCA.veto (@ CERN) 2005-03-18 6 wks 2005-02-07 will be released before 15.04.2005 \checkmark MB.tr-ro 0 days 2004-12-16 2004-12-16 RB.LV.fe-- \checkmark 0 days 2004-07-01 2004-07-01 **RB.HV** 2004-07-01 2004-07-01 \checkmark 0 days RB.CA.sgn 30 days? 2005-05-02 2005-06-10 RB.dcs-- \checkmark 62 days 2004-12-10 2005-03-07 **RB.MCA.t-sens** 2004-12-10 2005-03-07 \checkmark 62 days 0 days? CUTTING LENGHTS for YB+2 READY (?) 2005-04-15 2005-04-15 Manufacturing for YB+2 (1 wheel) 218 days? 2004-09-01 2005-07-01 Manufacturing: MB.LV.mc 2005-04-15 2005-04-28 2 wks? Manufacturing: MB.LV.fe 2 wks? 2005-04-15 2005-04-28 Manufacturing: MB.HV 2004-09-01 \checkmark 0 days 2004-09-01 Manufacturing: MB.OF.ttc-mc 2005-04-15 2005-05-05 3 wks 2005-04-15 2005-05-05 Manufacturing: MB.OF.sc 3 wks Manufacturing: MB.CA.sc 2 wks? 2005-05-02 2005-05-13 4 wks? 2005-04-15 2005-05-12 Manufacturing: MB.MCA.veto 2005-05-26 Manufacturing: MB.tr-ro 2005-04-15 6 wks? Manufacturing: RB.LV.fe--2005-04-15 2005-05-05 3 wks? Manufacturing: RB.HV 2005-05-05 3 wks? 2005-04-15 Manufacturing: RB.CA.sgn 3 wks? 2005-06-13 2005-07-01 Manufacturing: RB.dcs--2005-05-12 2005-04-15 4 wks? 2005-05-12

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Manufacturing: RB.MCA.t-sens

4 wks?

2005-04-15

ID

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SECTOR TEST - general

- To be done on sectors 10 and 11 of YB+2
- Cables procurement almost done for both DT and RPC (except fibers 8.04.05)
- Worst manufacture time estimation is 5 weeks (TR/RO of DT) after releasing cutting lengths.
- If cutting lengths will be ready within first days of April '05 we should get the latest cables by first days of May '05. This not considering the open questions on RPC trigger, which could block the test!
- Alignment reported 2 weeks as worst manufacture time. **HO** is not clear to me. Copper cables seem to be defined but fibers ...? If all their cables will be installed below MABs (to be verified) then their installation could be postponed after MU cables installation (to be discussed)

Cutting lengths status

- Radial part ready.
- Peripheral part under CAD development by Domenico.
- Lengths inside racks (lowest diving board only) almost defined.
- An organization of the feet patch panels was proposed.

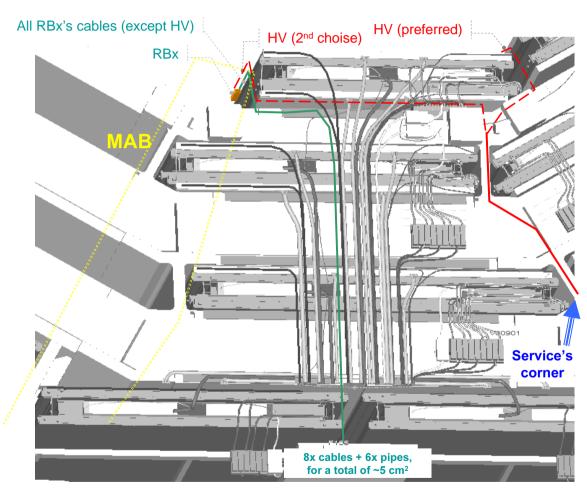
NB Cutting lengths for **HO** and **Alignment** will be released by the Int. Office







Baseline is to put all cables and fibers along the MU radial tray



YB+2 sector 10 (ZpL)

•Permanent cables:

1x HV (~1.5 cm²)

•Removable cables:

8x cables & fibers (~4 cm²) + 6x pipes (~0.7 cm²)

•It was reserved space, about 3x3 cm² along the MB₁ channel (green line).

•HO is forced to **remove all cables** (except HV) each time a chamber has to be extracted!

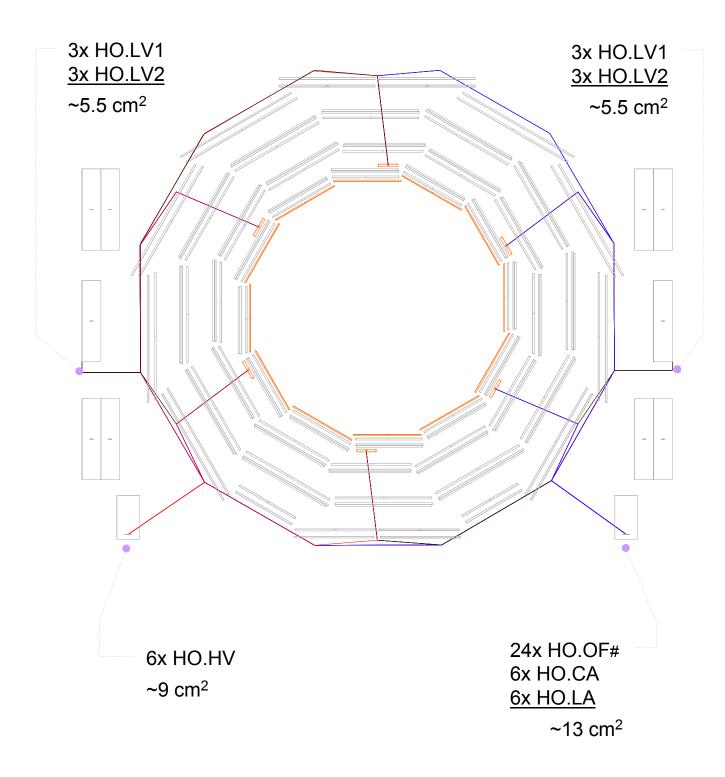
 Others options should be studied (HO cables & fibers below MAB) by HO and Alignment engineers.

QUESTIONS:

- Do fibers need to be protected ?
- What about bending radius ?
- What are the connectors dimension ?



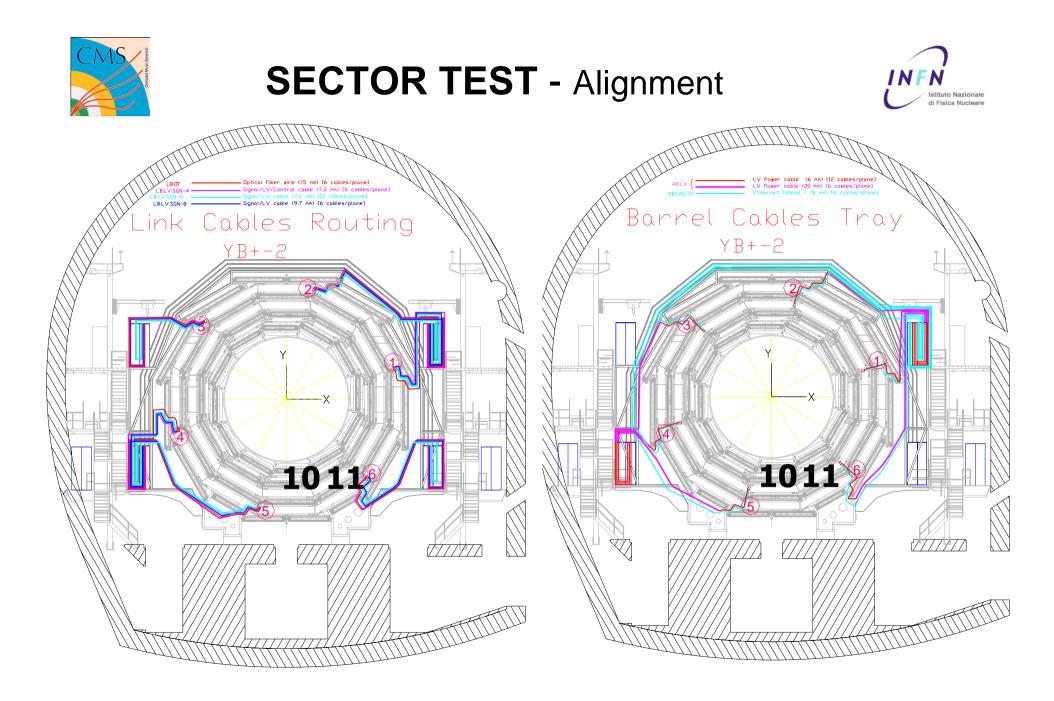
HO Peripheral cables routing – FULL LAYOUT



- •A total of 54 cables per wheel
- •Feet are choke points. There cross section is very limited.
- •Cables running through each foot have to be installed asap because they block the installation of feet MB chambers.

A solution in order to put all these cables in front of feet without enter inside is under study.

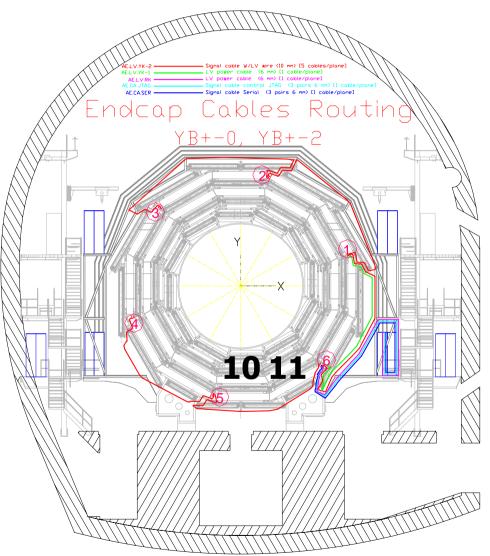






SECTOR TEST - Alignment





- Routing is very different from the RPC and DT one
- The wheel must equipped with all cables trays



Cabling YB+2



- It has to begin in July '05.
- Worst manufacture time estimation is 6-8 weeks (TR/RO of DT) after releasing cutting lengths.
- (Not considering RPC trigger cable) If cutting lengths will be ready within half of April '05 we should get the latest cables by end of May '05 A late arrival of the TRIGGER RPC cable will have a big impact !
- Alignment and HO are requested to provide 'ready to install' cables in the due time.
- Cutting lengths status:
 - Radial part ready.
 - Peripheral part to be done
 - Lengths inside racks to be done.

NB Cutting lengths for **HO** and **Alignment** will be released by the Int. Office

- About manpower
 - 2 teams of 2 technician which will work in parallel on 1 wheel
 - 1 leader english spoken + 1 supervisor (MARTIN)
 - 1 technician for logistic and cable preparation.

We need at least 2 further persons (1 per installation team) to do the racks cabling work.

 \rightarrow 8 persons required + subdetector experts + Martin



Others

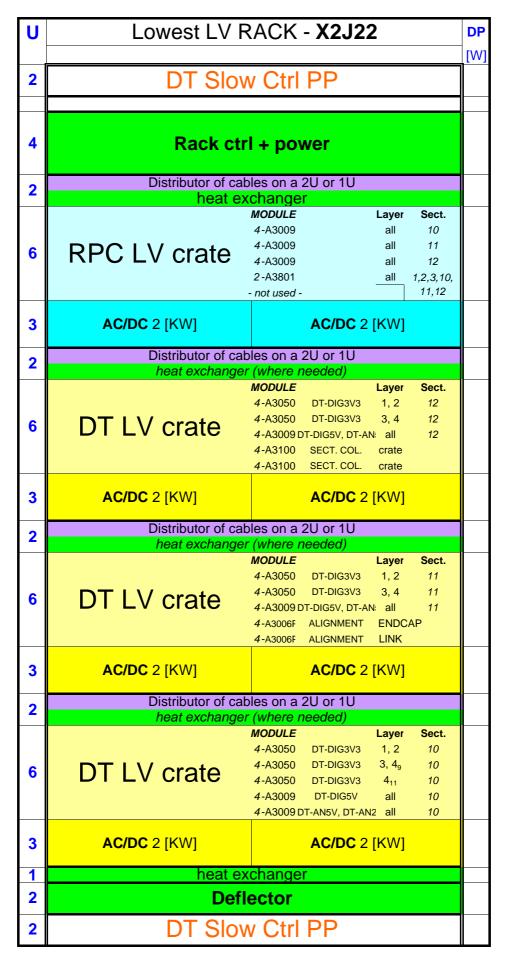


• Moke up

the moke up of racks inside the lowest diving board is under preparation. Racks was procured, mechanical parts are coming.... Waiting a confirm about the availability of dummy cables!

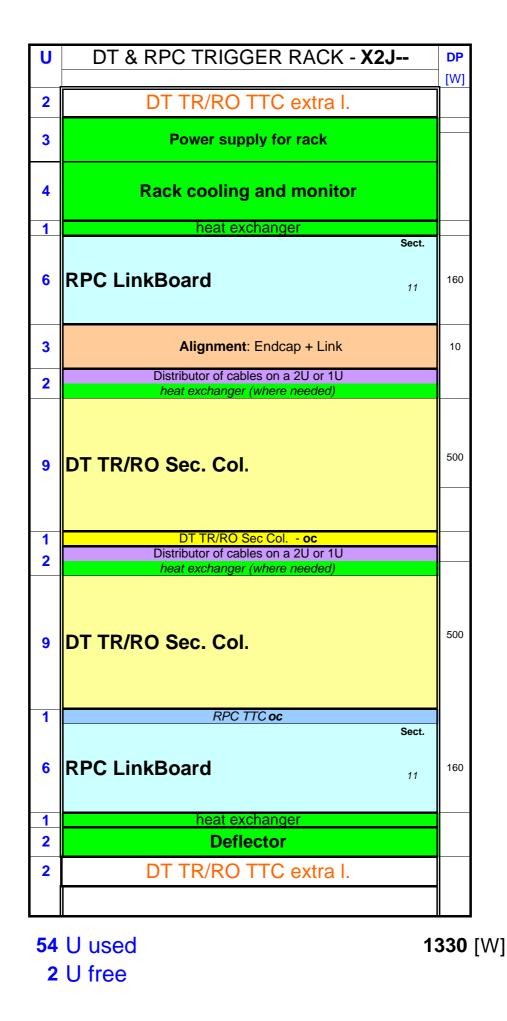
• Feet Patch panel

A proposal about how to place user patch panel is ready to be discussed.



55 U used 1 U free

DRAFT



Foot Patch Panel YB+2 - near side (x>0)

	Details Demote True of Utality Useful wheels chain								
Patch Panel name	Type of cables	Hight [mm]	width [mm]	cables wh	cm ² only side cables	cables d	cm ² only <mark>uie</mark> cables	Resonsible person	Remarks
								[
Free to cross	HV,LV,sgn,fiber	150	max						
DD fibere	(it are (DO)()	45	max					K. Daraha	The second secon
RB fibers	fibers (BOX)	55	500	<u>37</u>	10	2	10	K. Doroba	They come from vert. c-tray, same length
Services	HV, sgn	⁵⁰	max 700	<u>20</u>	75	<u>20</u>	75	ESS / A. Gaddi	4 cables/rack x 5 racks 20 cables, TOTAL ~ 75 cm2 min. is 120*700
		50	max						
AC power in	HV, <mark>sgn</mark> ?	50	300	<u>3</u>	20	<u>3</u>	20	S. Akhtar	There are 10 LV crates per tower, the worst case is 10 AC/DC x 4[KW] converters. Assuming 1x 220 AC 50Hz cable per balcony
		50	max						
RB LV	LV, sgn	100	700	<u>6</u>	30	<u>6</u>	30	A. Ranieri	Assuming 1x 48V service cable/LV crate, 1x FE LV ctrl cable + 1x LBC LV ctrl cable per tower
		50	max						
MB LV	LV, sgn	100	700	<u>8</u>	40	<u>8</u>	40	C. Willmott	
		50	max						
MB HV system	LV, sgn	300	700	7 7	22 7	7 7	22 7	E. Borsato / L. Modenese	
Alian		50	max	0	F	0	E	E C Alemille	
Align	LV, sgn, fiber	50 50	450 max	9	5	9	5	E. C. Alamillo	
НО	sgn, fiber	200	700	<u>36</u>	13	36	13	P. DeBarbaro	
		50	max						
RB.HV	HV	300	700	50	35	6	55	A. Ranieri	

	– <i>i</i>	0400				
pipes	-	150	max		D. Dattola	
		50	max			

Tot.	2100	[mm]	183	257	104 277	
			cable	cm2	cable	cm2

- * RED numbers are very guessed because I'm waiting specification from responsible person
 * BLUE numbers are still under discussion



CONCLUSION

- Routing of cables was defined for all systems
- Concerns about procuremant of trigger signal cable of RPC and its connector
- Cutting lengths in progress



or all trigger hector